



DURACOAT II POST-CATALYZED CLEAR LACQUER FLAT 10 SHEEN/SEAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M612-34007,M612-34107,M612-34108	DURACOAT II POST-CATALYZED CLEAR LACQUER FLAT 10 SHEEN/SEAL

PRODUCT DESCRIPTION:

DuraCoat™ II Post-Catalyzed Sealer is 275 VOC compliant, high quality sealer that must be catalyzed with DuraCoat™ II Catalyst (M612-301) before use, which helps to build resistance properties into the film. This product is not recommended for use with Conversion Varnish topcoats.

ADVANTAGES:

1. Extended shelf life
2. 275 VOC compliant
3. HAP's and Rule 66 compliant
4. Excellent toughness, resistance and stability
5. Ready to spray, no reduction required

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Solvent base, acid catalyzed nitrocellulose lacquer
Color	Clear
Sheen	10° ± 2°; flat
Viscosity	34 seconds Zahn #1 sig @ 77° F
WPG	7.834558107 lbs/gal
Solids by Volume	18.421886544 ±1%
Solids by Weight	26.404020620 ±1%
Flash Point	-4.000000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	271.949246835 g/l
Coating VOC (Lb/Gal)	2.269534549 lbs/gal
Material VOC (g/l)	72.899063305 g/l
Material VOC (Lb/Gal)	0.608374337 lbs/gal
#VOC/#Solid	0.294094103 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.044585110
Spread Rate	295.487060166 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	DuraCoat™ II Catalyst (M612-301) Add 1 bottle of the pre-measured (packaged in 3.2 oz./single gallon and 16 oz./5-gal pails bottles) to catalyze the entire container of DuraCoat™ II Post-Catalyzed Lacquer.
Reducer	Ready to spray; M650-0017 Acetone as needed
Retarder	M612-1047 Retarder for low VOC coatings; 10% maximum addition by volume
AirDry	To touch; 7 min, To handle, 15 min, To recoat: 45 min
Oven Dry	User specific
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	6 months
Recoat Instruction	Scuff sand using 320 grit sandpaper between coats

DIRECTIONS:

Add 1 bottle of the pre-measured (packaged in 3.2 oz./single gallon and 16 oz./5-gal pails bottles) DuraCoat™ II Catalyst (M612-301) to catalyze the entire container of DuraCoat™ II Post-Catalyzed Sealer. Stir material while adding catalyst and continue to stir until thoroughly mixed. Material is now ready for spraying. DuraCoat™ II Post-Catalyzed Sealer is manufactured at spray viscosity and should be applied in light, even coats of no more than 3-4 wet mils. If needed, apply the second coat in a light, even coat of no more than 3-4 wet mils, allow to dry. Sand with 320 grit sandpaper. All Mohawk 275 VOC formulations are high solids products, which build very quickly. Total film build of the entire system, including topcoats, should not exceed 4 dry mils. Excessive build may lead to poor adhesion, cracking or cold check problems. Remove sanding dust before topcoat application. Mohawk Retarder for Low VOC Coatings (M612-1047) is recommended if a flow enhancer is needed; 10% maximum addition by volume.

Notes: The entire container of DuraCoat™ II Post-Catalyzed Sealer must be catalyzed at once. Do not catalyze partial amounts. Attempting to catalyze partial amounts may result in poor performance of the product. DuraCoat™ II Post-Catalyzed Sealer is manufactured at spray viscosity. If further reduction is required, Mohawk Acetone (M650-001) is recommended. Recoating DuraCoat™ II Post-Catalyzed Sealer (M612-3400) should take place after 30-45 minutes of dry time or after a fresh sanding. Stainless spray equipment is strongly recommended. Total dry film of the entire system, including topcoats, should not exceed 4 mils. All products should be stirred properly before being used and also continuously agitated while in use to insure product consistency from start to finish. Filtering at every opportunity is suggested. The system should be pre-tested on the wood to be finished under application conditions. Mixing with other products or finish systems is not recommended. Mohawk Finishing Products will not be held liable for finish failure resulting from mixing products or systems. This product is formulated for interior applications and is not recommended or tested for exterior use.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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