



ULTRA® MARK CAFE/SM RYE M01

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M280-4024	ULTRA® MARK CAFE/SM RYE M01

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	N/A
Color	N/A
Sheen	N/A
Viscosity	N/A
WPG	7.718963840 lbs/gal
Solids by Volume	15.325064760 ±1%
Solids by Weight	24.774849495 ±1%
Flash Point	55.400000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	695.098089859 g/l
Coating VOC (Lb/Gal)	5.800895380 lbs/gal
Material VOC (g/l)	693.509114364 g/l
Material VOC (Lb/Gal)	5.787634690 lbs/gal
#VOC/#Solid	3.026433111 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.027708905
Spread Rate	245.814038750 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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