

## PLANESTICK™ Burn-in Stick

M350- (ALL COLORS)

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**Product Description:** A blend of specially selected resins and finely ground pigments make the Planestick the most innovative and versatile Burn-In Stick available.

### Advantages:

1. Makes permanent repairs to damaged surfaces.
2. Excellent adhesion to the damaged substrate.
3. Planesticks are durable but semi-flexible. Will not shatter if dropped.
4. Low sheen. Planesticks will not gloss through satin, flat or dead flat topcoats.
5. Resists swelling when topcoated with solvent based finishes.
6. 36 popular standard colors available.
7. Planesticks are nontoxic and non-hazardous.

### Product Limitations:

1. Do not touch molten material. Serious burns may result.

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### **Characteristics:**

\*Weight per gallon: 8.4 – 9.4 ± 0.1 lbs./gal.  
Flashpoint: None Observed  
Package Viscosity: N/A  
Cooling time: Air cooled @ 72F, 35% RH  
To touch (normal repairs): 3 minutes  
To touch (deeper repairs): 5 minutes  
Volatile Organic Compounds (VOC): N/A

\*Spec. Gravity: 1.01 – 1.13 ± 0.01  
Melt Range (Knife Blade Temp): 220°F - 280°F  
Non Volatile (wt): 100%  
Package Life: 3 years  
  
Air Quality Data: Non-Photochemically Reactive  
Hazardous Air Pollutants: None

\* Depending upon color

### HMIS:

Health: 0  
Flammability: 0  
Reactivity: 0  
Personal Protection: A

## Specifications:

### Directions:

1. Prepare the damaged area by removing loose wood fibers, splinters and other contaminants. Damage must be dry and free of oil and wax.
2. Allow the Burn-In Knife to become warm enough that Planestick will melt and flow into damage. Note: Mohawk M900-EK24FC Burn-In Knife can reach a maximum tip temperature of 300°F. A heat control unit allows the user ultimate control of knife temperature.
3. Select the Planestick that most closely matches the background color.
4. Melt enough Planestick on the knife blade to slightly overfill the damaged area.
5. Flow the melted Planestick material into the damaged area. Do not hold the hot blade in the fresh fill, as this tends to create air entrapment.
6. Allow the fill to cool until it begins to dull in sheen. Coat a finger with Mohawk Wol-Wax and press on the filled area. This assures distribution of fill into the entire damage.
7. Level the fill using conventional burn-in methods.

**Safety Cautions:** Contents are NON-FLAMMABLE and non-hazardous.

Avoid breathing hot vapor. **USE ONLY WITH ADEQUATE VENTILATION.** Local ventilation adequate.

Caution: Serious burns may result from handling molten material.

KEEP OUT OF REACH OF CHILDREN

MSDS: If Material Safety Data Sheet is required, contact:

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