

# Mohawk

Finishing Products, Inc.

# Product Data Sheet

## BASE CONCENTRATE

M500- ALL COLORS

AVAILABLE IN 1 QUART, 1 GALLON

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**Product Description:** Mohawk Base Concentrate is pigment dispersed in an alkyd resin vehicle containing no extenders or fillers. Base Concentrate is designed to have a wide range of uses including tinting of solvent Lacquers, coloring Glazes and making Wood Stains.

### Advantages:

1. Base Concentrate may be used for making:
  - a. Wiping Stains
  - b. Colored lacquers
  - c. Colored glazes
  - d. Lacquer shading stains
2. 20 stock colors available.

### Product Limitations:

1. Not recommended for water reducible, shellac, alcohol or mineral spirits based coatings.

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### **Characteristics:**

\* Weight per gallon: 7.98 - 11.12 lbs/gal

Flashpoint: 80F/27C

Package Viscosity: 1500 - 3000 cps

Dry time: Air dry @ 72F

Adding Base Concentrate to lacquers or other products will not adversely affect the drying time of the product.

Volatile Organic Compounds (VOC):

Not to exceed 560 GPL, 4.7 lb/gal

\* Spec. Gravity: 0.95 - 1.33

Boiling Range: 284F/140C

\* Non Volatile (wt): 41 - 66%

Coverage: 700 sq. ft./gal

Package Life: 3 years

Hegman Grind: 7 to 8

Air Quality Data: Photochemically Reactive

\* Depending upon color

### HMIS:

Health: 1

Flammability: 3

Reactivity: 0

Personal Protection: B

## Specifications:

**Directions:** Product should be mixed well to insure uniformity.

For Lacquer: Add Base Concentrate to lacquer, mix thoroughly, then reduce to spraying consistency.

For Stain: Add a portion of S-15 Reducer (M650-250) to desired Base Concentrate, mix well, add remaining S-15. Reduce intensity by adding S-15 Reducer. Color hue variations may be accomplished by using other Base Concentrates in complimentary or supplementary colors.

For Glaze: Using Heavy Bodied Clear Glaze (M506-1007), add Base Concentrate until color intensity is achieved.

### Suggested Base Concentrate Additions:

Lacquer Opaque - 16 ounces / gallon  
Lacquer Shading - 3 ounces / gallon  
Wood Stain - 24 ounces / gallon  
Glaze Colors - 32 ounces / gallon  
Butyrate Lacquer - 16 ounces / gallon

More or less Base Concentrate can be used, depending on color, density or application desired.

**Safety Cautions:** Contents are FLAMMABLE. Keep away from heat, sparks and open flame. During use and until all vapors are gone, keep area well ventilated.

Avoid breathing vapor and spray mist. USE ONLY WITH ADEQUATE VENTILATION. Avoid contact with skin and eyes. Wash hands after using.

Keep container closed when not in use. Do not transfer contents to other containers for storage.

KEEP OUT OF REACH OF CHILDREN

**MSDS:** If Material Safety Data Sheet is required, contact:

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